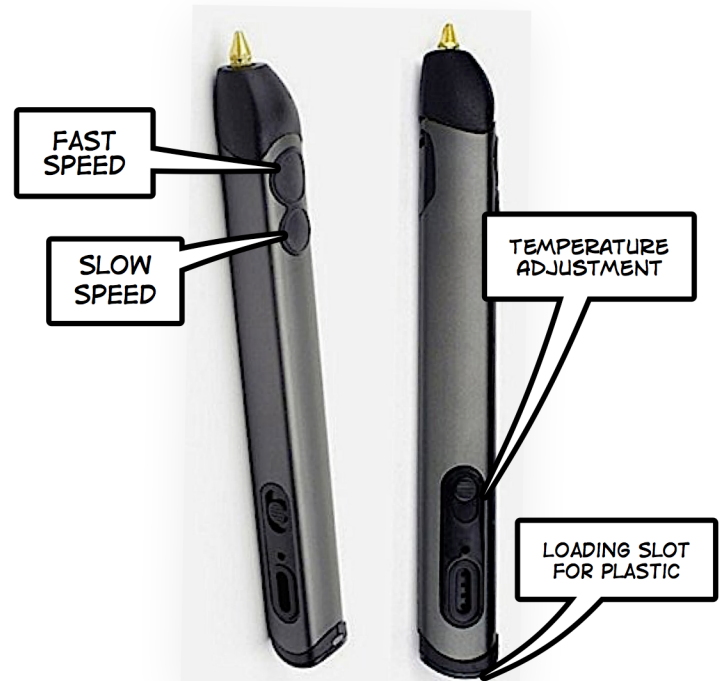


the 3doodler

SETUP:

1. TAKE A HOT GLUE GUN MAT AND PLACE IT AT YOUR WORK STATION
2. MAKE SURE THE 3DOODLER IS PLUGGED INTO THE WALL OR AN EXTENSION CORD
3. CHOOSE A COLOR OF PLASTIC AND LOAD IT INTO THE SLOT IN THE BACK OF THE PEN
4. ADJUST THE TEMPERATURE FOR WHICH TYPE OF PLASTIC YOU'LL BE USING
5. WAIT 30 TO 60 SECONDS FOR THE 3DOODLER TO BEGIN MELTING THE PLASTIC



AS YOU DRAW:

1. THE PLASTIC WILL NATURALLY CURL AS IT LEAVES THE PEN
 - TO AVOID THIS, PUSH DOWN CLOSER TO YOUR MAT AND DRAW WITH A SLOW AND STEADY PACE
 - TO EMBRACE THIS, DRAW WITH A QUICKER PACE AND LESS PRESSURE. THE CURLS BUILD ON EACH OTHER AND HELP YOU DRAW INTO THE AIR
2. THE PLASTIC HARDENS ALMOST INSTANTLY.
 - TO WELD TWO PIECES OF YOUR DRAWING TOGETHER, HOLD THEM TO THE NOZZLE AND ATTACH ONCE MELTED

WHEN YOU'RE DONE:

1. REMOVE THE UNUSED PLASTIC FROM THE BACK OF THE 3DOODLER BY DOUBLE CLICKING EITHER SPEED BUTTON
2. SNIP THE ENDS OF THE REMOVED PLASTIC SO THAT IT IS FLAT LIKE ITS UNUSED COUNTERPARTS

CHOOSING THE RIGHT TEMPERATURE

TYPE OF PLASTIC		DISTINGUISHING FEATURES
HIGH (HI)	MATTE	PLASTIC HAS WHITE SEMI-CIRCLE ON ITS ENDS
	FLEXY	PLASTIC IS FLEXIBLE
LOW (LO)	GLOSSY	VERY RIGID, NO WHITE SEMI-CIRCLE ENDS
	CLEAR	VERY RIGID, NO WHITE SEMI-CIRCLE ENDS
	METALLIC	VERY RIGID, NO WHITE SEMI-CIRCLE ENDS